

# NE4040-40 HP1

High Pressure NF Membrane

**CSM**<sup>®</sup>

- High mono/multivalent ion selectivity
- High hardness rejection
- Safe operation up to 50 bar
- Low energy consumption due to high flow rate



Food



Municipal



Water Reuse

## SPECIFICATIONS

### General Features

Permeate Flow Rate	1,800 GPD (6.8 m <sup>3</sup> /day)
MgSO <sub>4</sub> Rejection	99.0% (Minimum 98.0%)
NaCl Rejection	20 – 40%
Effective Membrane Area	75 ft <sup>2</sup> (7.0 m <sup>2</sup> )
Membrane Type	Thin-Film Composite
Membrane Material	Polyamide (PA)
Element Configuration	Spiral-Wound, FRP Wrapping

**Test Conditions:** 2,000 mg/L MgSO<sub>4</sub> or NaCl solution at 75 psig (0.52 MPa) applied pressure; 15% recovery; 77°F (25°C); pH 6.5–7.0; Permeate flow rate for each element may vary +25 / -25%.

### Dimensions and Weight

Model Name	A	B	C	D/E	Part Number	
					Inter-Connector	Brine Seal
NE4040-40 HP1	40.0 inch (1,016 mm)	3.9 inch (99.0 mm)	0.75 inch (19.1 mm)	1.05 inch (26.7 mm)	SWA01050	SWA01046



1. Each membrane element supplied with one interconnector (coupler) and four O-rings.
2. All NE4040 elements fit nominal 4.0 inch (101.6 mm) I.D. pressure vessels.

**Toray Advanced Materials Korea Inc.**

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Product Specification Sheet / Model NE4040-40 HP1

V.2.0 (26)

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## APPLICATION DATA

### Operating Limits

Max. Pressure Drop / Element	15 psi (0.10 MPa)
Max. Pressure Drop / 240" Vessel	60 psi (0.41 MPa)
Max. Operating Pressure	800 psi (5.52 MPa)
Max. Feed Flow Rate	18 gpm (4.09 m <sup>3</sup> /hr)
Min. Concentrate Flow Rate	4 gpm (0.91 m <sup>3</sup> /hr)
Max. Operating Temperature	113°F (45°C)
Operating pH Range	3.0 – 10.0
CIP pH Range	2.0 – 11.0
Max. Turbidity	1.0 NTU
Max. SDI (15 min)	5.0
Max. Chlorine Concentration	< 0.1 mg/L

Please contact your technical expert for pressure limits at elevated temperatures.

## GENERAL HANDLING PROCEDURES

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight.
- Permeate from the first hour of operation should be discarded.
- Keep elements moist at all times after initial wetting.
- Salt rejection would be stabilized within 48 hours of continuous operation depending on feedwater and operating conditions, but may take over a week for dry elements.
- Avoid excessive pressure and flow spikes.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.
- The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.

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