# RE8040-BE440



High productivity RO element with extended area for brackish water

- High Permeate Flow and High Rejection
- Extended effective membrane area





### **SPECIFICATIONS** •

#### **General Features**

Permeate Flow Rate 12,000 GPD (45.4 m<sup>3</sup>/day)

Nominal Salt Rejection 99.7% (Minimum 99.5%)

Effective Membrane Area 440 ft<sup>2</sup> (40.9 m<sup>2</sup>)

Membrane Type Thin-Film Composite

Membrane Material Polyamide (PA)

Element Configuration Spiral-Wound, FRP Wrapping

**Test Conditions:** 2,000 mg/L NaCl solution at 225 psig (1.55 MPa) applied pressure; 15% recovery;  $77^{\circ}F(25^{\circ}C)$ ; pH 6.5–7.0; Permeate flow rate for each element may vary +25 / -15%.

### **Dimensions and Weight**

Model Name	Α	В	С	Weight	Part Number	
					Inter-Connector	Brine Seal
RE8040-BE440	40.0 inch (1,016 mm)	7.9 inch (200 mm)	1.125 inch (28.6 mm)	15kg	SWA01049	SWA01043



- 1. Each membrane element supplied with one interconnector (coupler) and four O-rings.
- 2. All RE8040 elements fit nominal 8.0 inch (203.2 mm) I.D. pressure vessels.

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### **APPLICATION DATA** •

#### **Operating Limits**

Max. Pressure Drop / Element	15 psi (0.10 MPa)
Max. Pressure Drop / 240" Vessel	60 psi (0.41 MPa)
Max. Operating Pressure	600 psi (4.14 MPa)
Max. Feed Flow Rate	75 gpm (17.0 m³/hr)
Min. Concentrate Flow Rate	16 gpm (3.6 m³/hr)
Max. Operating Temperature	113°F (45°C)
Operating pH Range	2.0 – 11.0
CIP pH Range	1.0 – 13.0
Max. Turbidity	1.0 NTU
Max. SDI (15 min)	5.0
Max. Chlorine Concentration	< 0.1 mg/L

### **GENERAL HANDLING PROCEDURES**

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight.
- For WET-TYPE, the preservative solution (1% sodium metabisulfite solution) is added to prohibit the growth of micro-organisms.
- Permeate from the first hour of operation should be discarded.
- Salt rejection would be stabilized within 48 hours of continuous operation depending on feedwater and operating conditions, but may take over a week for dry elements.

- Keep elements moist at all times after initial wetting.
- Avoid excessive pressure and flow spikes.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.
- The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.

