

## SPECIFICATIONS:

### General Features

Model Name	Permeate Flow Rate GPD (L/day)	Salt Rejection %
NE1812	80 (379)	40.0–60.0%

1. The stated product performance is based on data taken after 30 minutes of operation at the following test conditions:

- 250 mg/L NaCl solution at 60 psig (4.14 MPa) applied pressure
- 15% recovery
- 77 °F (25 °C)
- pH 6.5–7.0

2. Dry type elements are vacuum leak tested using the San Diego Protocol.

3. Permeate flow rate for each element may vary but will be no more than 15%.

4. All elements are packaged in a polyethylene bag containing 1.0% SBS (sodium bisulfite) solution.

**Membrane type:** Thin-Film Composite

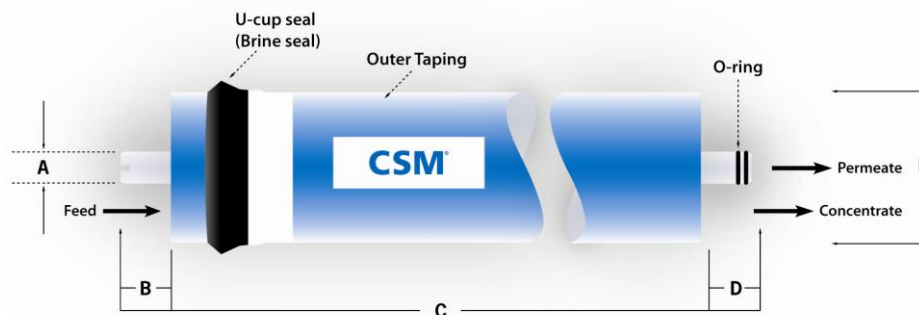
**Membrane material:** Polyamide (PA)

**Element configuration:** Spiral-Wound, Tape Wrapping

### Dimensions

Model Name	A	B	C	D	E
NE1812	0.67	0.87	11.73	0.87	1.77

\*All measurement are in inches



Woongjin Chemical Co., Ltd.

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Product Specification Sheet / Model NE 1812, NE 2010

Page 1 of 2

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## APPLICATION DATA:

<b>Operating Limits</b>	· Max. Operating Pressure	125 psi (0.86 MPa)
	· Max. Feed Flow Rate	2 gpm (0.45 m <sup>3</sup> /hr)
	· Max. Operating Temperature	113 °F (45 °C)
	· Operating pH Range	3.0–10.0
	· Max. Turbidity	1.0 NTU
	· Max. SDI (15 min)	5.0
	· Max. Chlorine Concentration	< 0.1 mg/L

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## GENERAL HANDLING PROCEDURES

- Elements contained in the boxes must be kept dry at room temperature (7–32°C; 40–95°F) and should not be stored in direct sunlight. If the polyethylene bag is damaged, a new preservative solution (sodium bisulfite) must be added and air-tight sealed to prevent drying and biological growth.
- Permeate from the first hour of operation should be discarded to flush out the preservative solution.
- Elements should be immersed in a preservative solution during storage, shipping and system shutdowns to prevent biological growth and freezing. The standard storage solution contains 1% by weight sodium bisulfite or sodium metabisulfite (food grade). For short term storage (i.e. one week or less) 1% by weight sodium metabisulfite solution is adequate for preventing biological growth.
- Keep elements moist at all times after initial wetting.
- Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.
- Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.